

CREW: 47

WORK ORDER TYPE: MODIFICATIONS

02-60456-41

ISSUE DATE 01/06/11

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Originator : KELLY CLOWARD
Planner : ALAN DEWSNUP
Drawing No : 1SGA-M2063J
Equip No/Cat: 1SGA--G 2
Project ID : 1SGA-PLV-1G
Shutdown : S System
Ref No :

Schedule Date : 08/14/03
Priority : 3A
Clearance : YES
Tag Request :
Text ID :
Frequency : NOT SCHEDULED
Last Reading : No Reading

Date Completed: _____

Failure Code: _____

Completed By : _____

Signature : _____

Accepted By : _____

Signature : _____

**** Delay Codes Legend ****

W=Whse C=CrSp T=Tag TL=Tool P=Plan
**** Record Time Daily **** Delays

Step	Job Scope	MN	DY	Safety and Additional Information	Emp No	Date	Hours	Code/Hrs
1	UNIT 1 "G" MILL, INSTALL (6 ea) BOILER COAL FEED LINE RESTRICTORS IN SUPPLY PIPES. ***** ***** SCOPE: 1- INSTALL THE SET OF SIX RESTRICTORS, ONE EACH IN EACH OF THE BOILER COAL FEED SUPPLY LINES. 2- THE EXACT LOCATION TO BE DETERMINED BY ENGINEERING (PHIL HAILES), AND MARKED. 3- PREP COMPLETELY THE AREA TO BE CUT FOR INSTALLATION OF THE RESTRICTOR. 4- FLUSH THE LINE completely TO WET DOWN AND REDUCE ANY POSSIBILITY OF FIRE OR EXPLOSION. 5- USE PROPER LAYOUT METHODS TO ASSURE THAT THE CUT WILL BE EXACTLY PARALLEL WITH THE COAL PIPE AND MATCH MARK AS REQUIRED. 6- POSITION AND TACK IN PLACE THE RESTRICTOR MOUNTING BRACKET, STITCH WELD AND SEAL WELD PER MFG. DIRECTIONS. 7- INSTALL RESTRICTOR VALVE ASSEMBLY INTO THE MOUNTING BRACKET, USE GORTEX TAPE AS TEH PREFERRED SEALANT.	2	1	SAFETY: 1- VERIFY YOUR CLEARANCE AND SAFE WORK CONDITIONS FOR THIS JOB. 2- SCAFFOLDING AND OR MAY BE REQUIRED TO SAFELY COMPLETE THIS JOB. COMMUNICATE WITH YOUR SUPERVISOR AS NEEDED FOR SPECIAL REQUIREMENTS. 3- COMPLY WITH ALL COMPANY POLICY REGARDING SAFETY PROCEDURES, HOT WORK, SCAFFOLDING, TAGGING, RIGGING, AND PPE. ***** ***** ADDITIONAL INFORMATION: 1- THIS IS A HOT WORK PERMIT JOB! 2- USE PROPER PRACTICES FOR FIRE WATCH. 3- PLEASE CLEAN UP AFTER YOURSELF. 4- PARTS ARE STAGED. 5- COMPLETE OTHER WORK AS DIRECTED BY YOUR SUPERVISOR.				

**** IMPORTANT NOTICE ****

YOU ARE RESPONSIBLE FOR YOUR OWN SAFETY AND MUST ENSURE THAT THE REQUIRED PPE IS WORN FOR EVERY JOB YOU ARE DOING. IF YOU HAVE ANY QUESTIONS CONCERNING THE WORK RULES, SAFETY CODES, OR REQUIRED PPE, PLEASE CONTACT YOUR SUPERVISOR.

Job Feedback/Historical Notes:



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Step	Job Scope Cont'd	MN	DY	Safety and Additional Information Cont'd	Notes Cont'd:
1	8- TEST OPERATE THE RESTRICTOR TO VERIFY THAT THE VALVE WILL OPERATE IN THE FULL RANGE OF MOTION, TRIM ONLY IF NEEDED.	--	--		
	9- FOR ADDITIONAL INFORMATION ON THIS PROJECT, CONTACT YOUR SUPERVISOR OR PHIL HAILES.				

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